



MS, BS in Civil Engineering  
Master of Business Administration  
P.E. & CPA for forty years

Engineering & Financial Consultant to  
Construction, Real Estate, and Law Firms

Teach the History of Infrastructure  
at the University of Washington

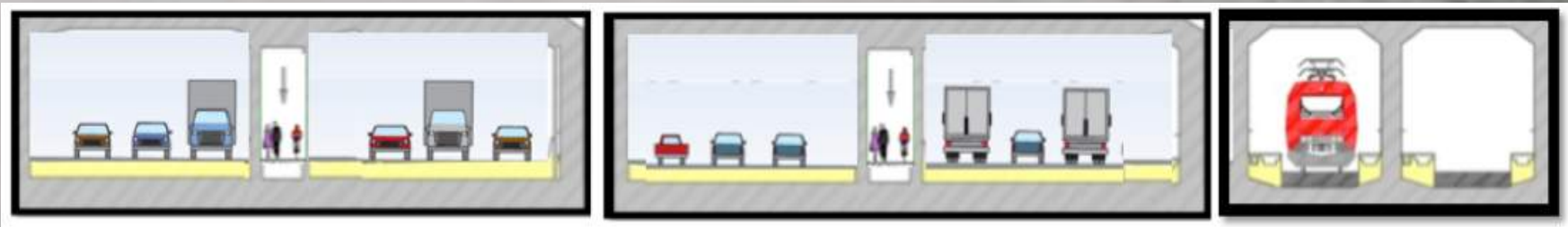
Studied infrastructure on all seven continents and over fifty countries



# 1. Columbia Immersed Tube Tunnel (ITT)

## 2. Advantages; Economic, Safety & Environmental

## 3. Worldwide Examples

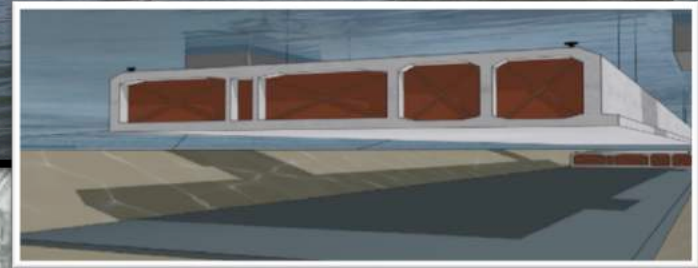




1. Cast



3. Immerse



2. Transport



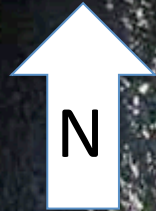
4. Cut & Cover



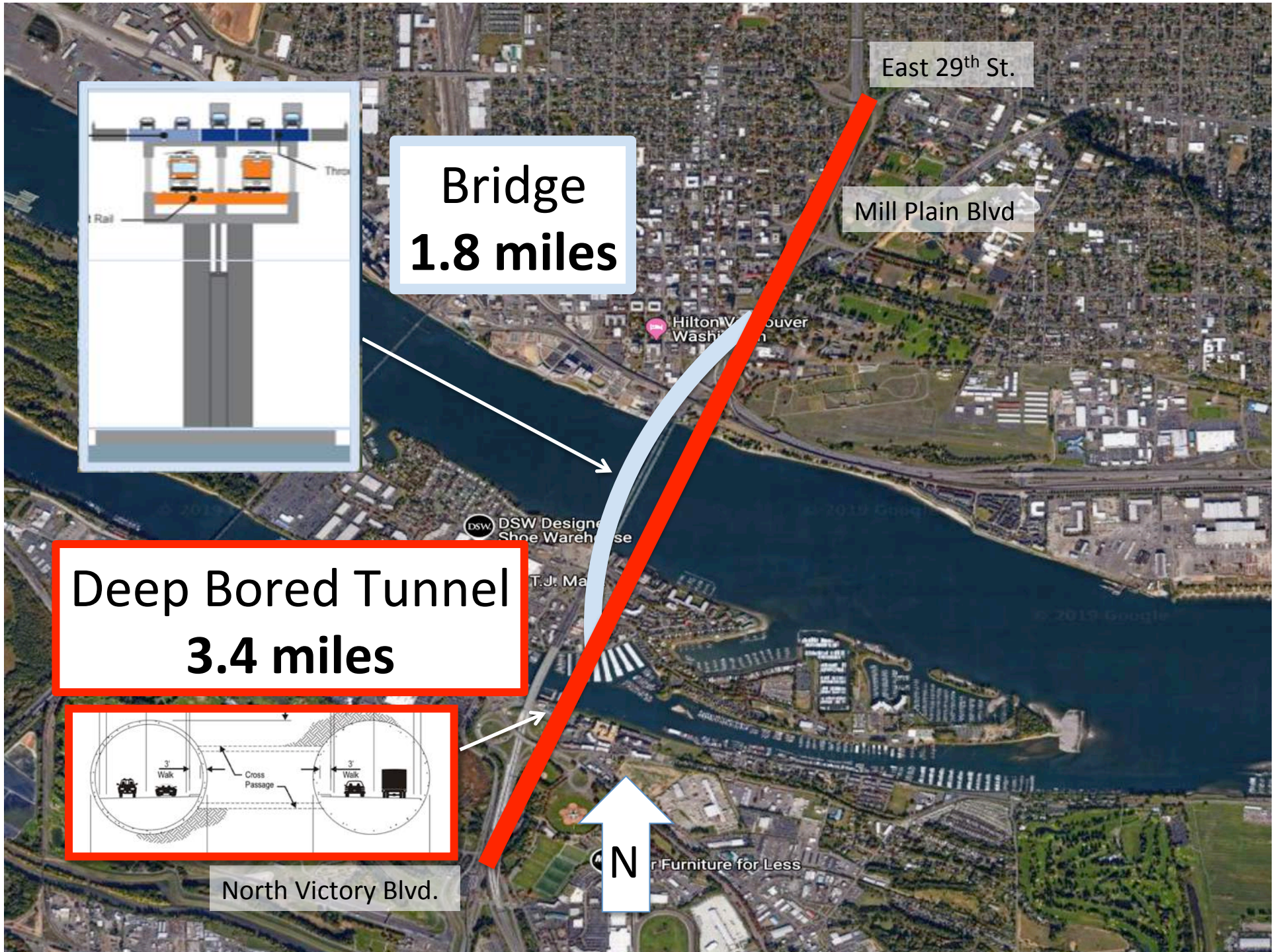


# Immersed Tube Tunnel

Vancouver







East 29<sup>th</sup> St.

Mill Plain Blvd

Hilton Vancouver  
Washington

DSW Design  
Shoe Warehouse

T.J. Maxx

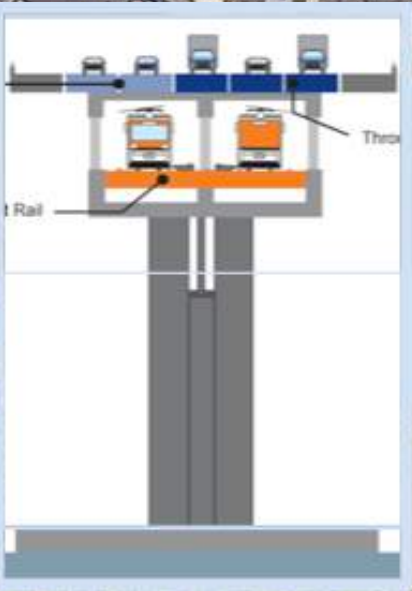
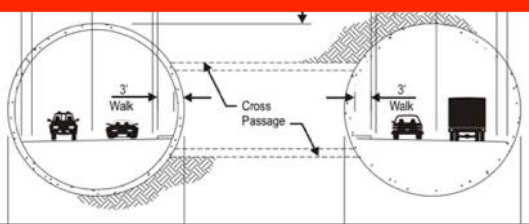
N

Furniture for Less

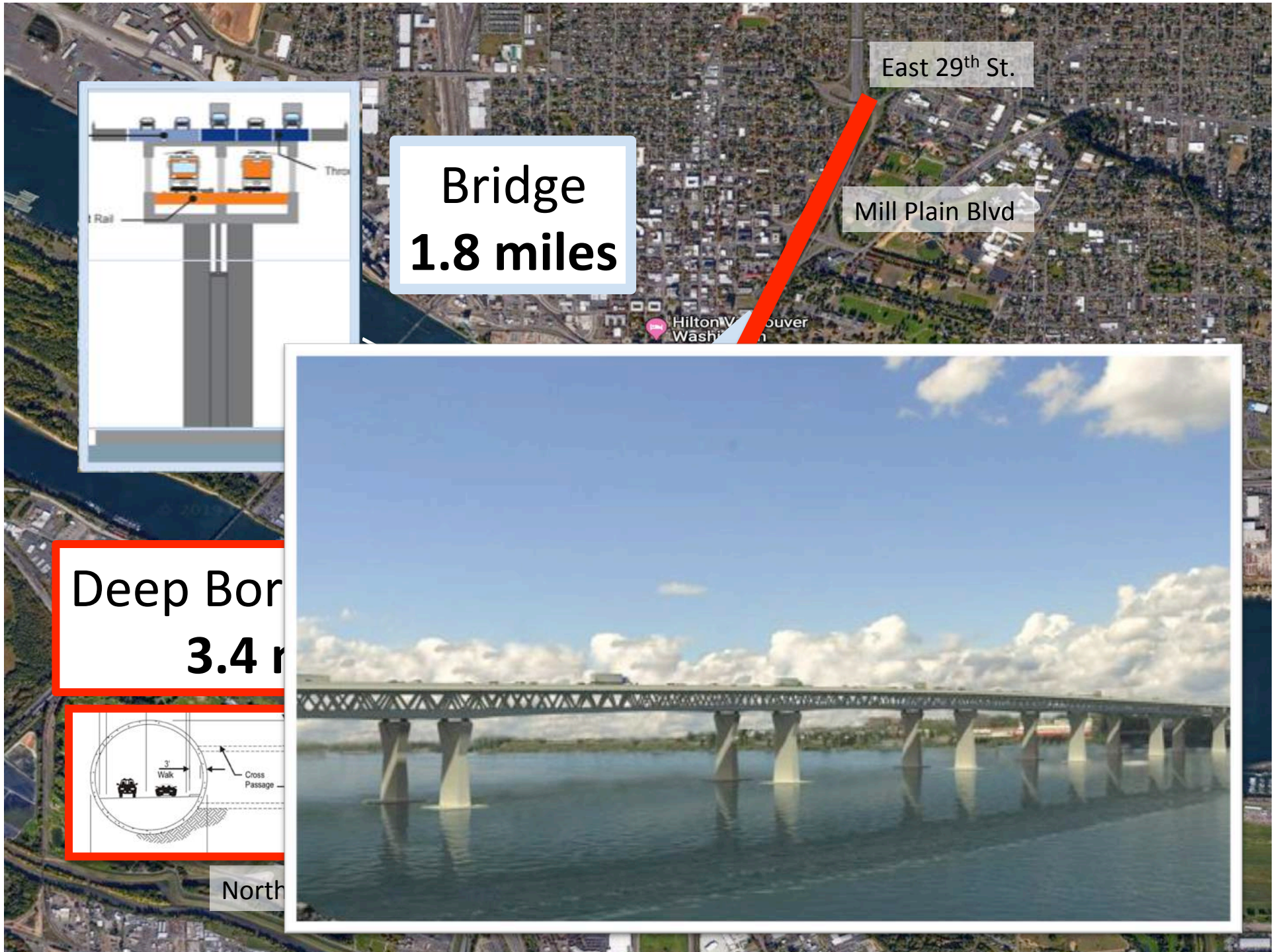
North Victory Blvd.

Bridge  
1.8 miles

Deep Bored Tunnel  
3.4 miles







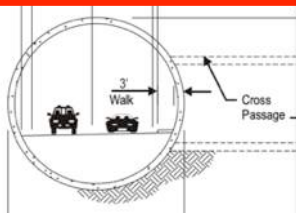
East 29<sup>th</sup> St.

Mill Plain Blvd

Hilton Vancouver  
Washington

Bridge  
1.8 miles

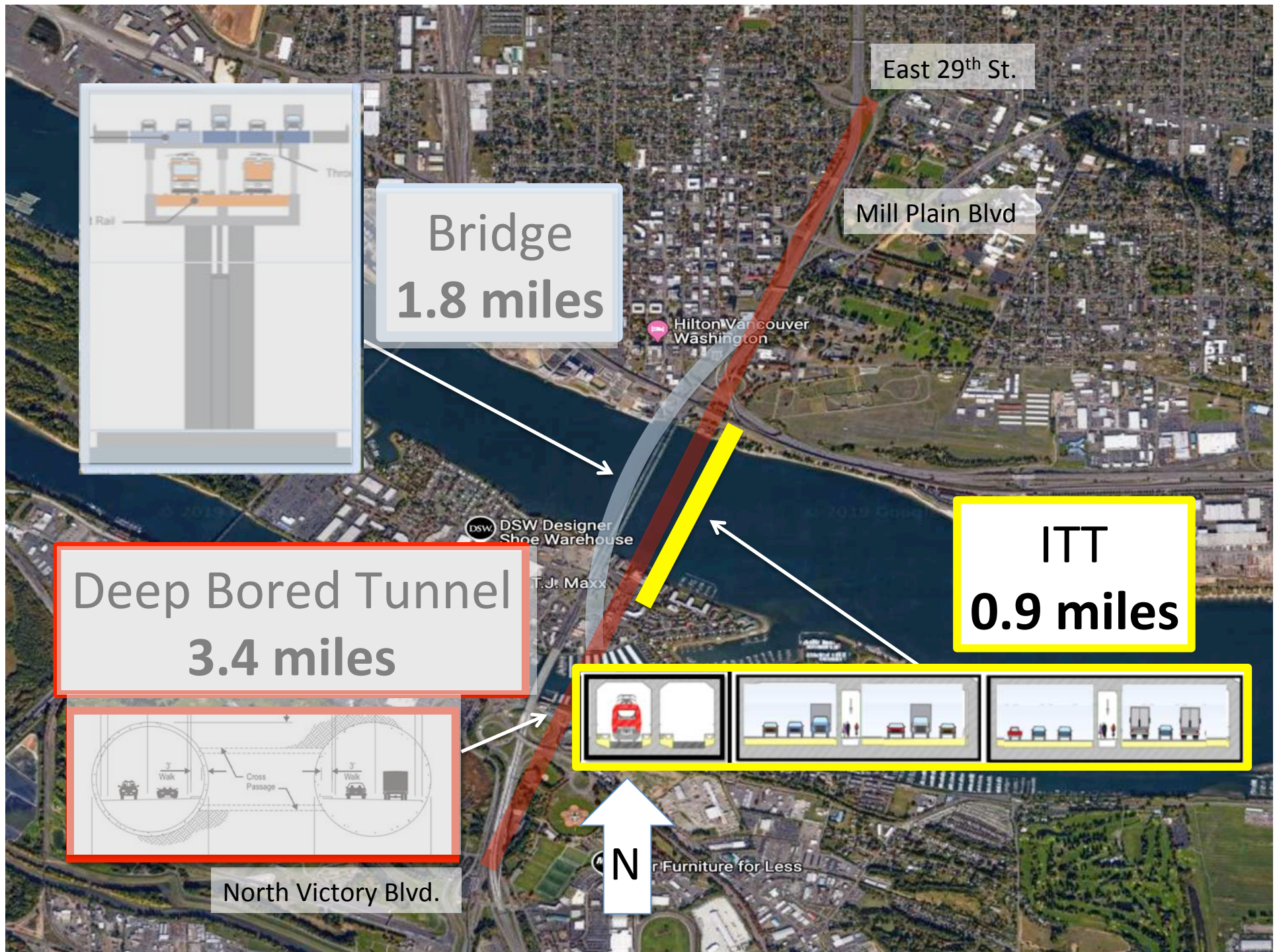
Deep Bor  
3.4 m



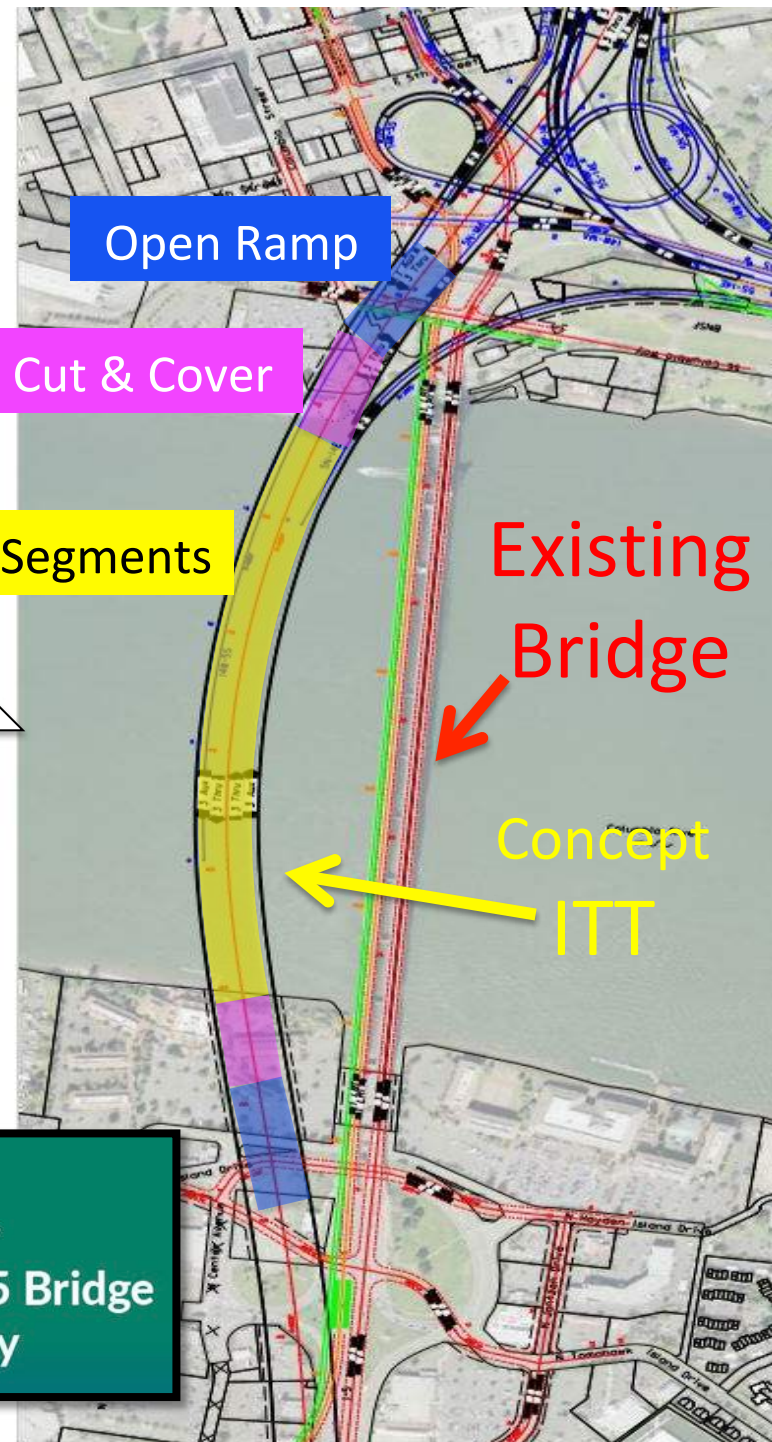
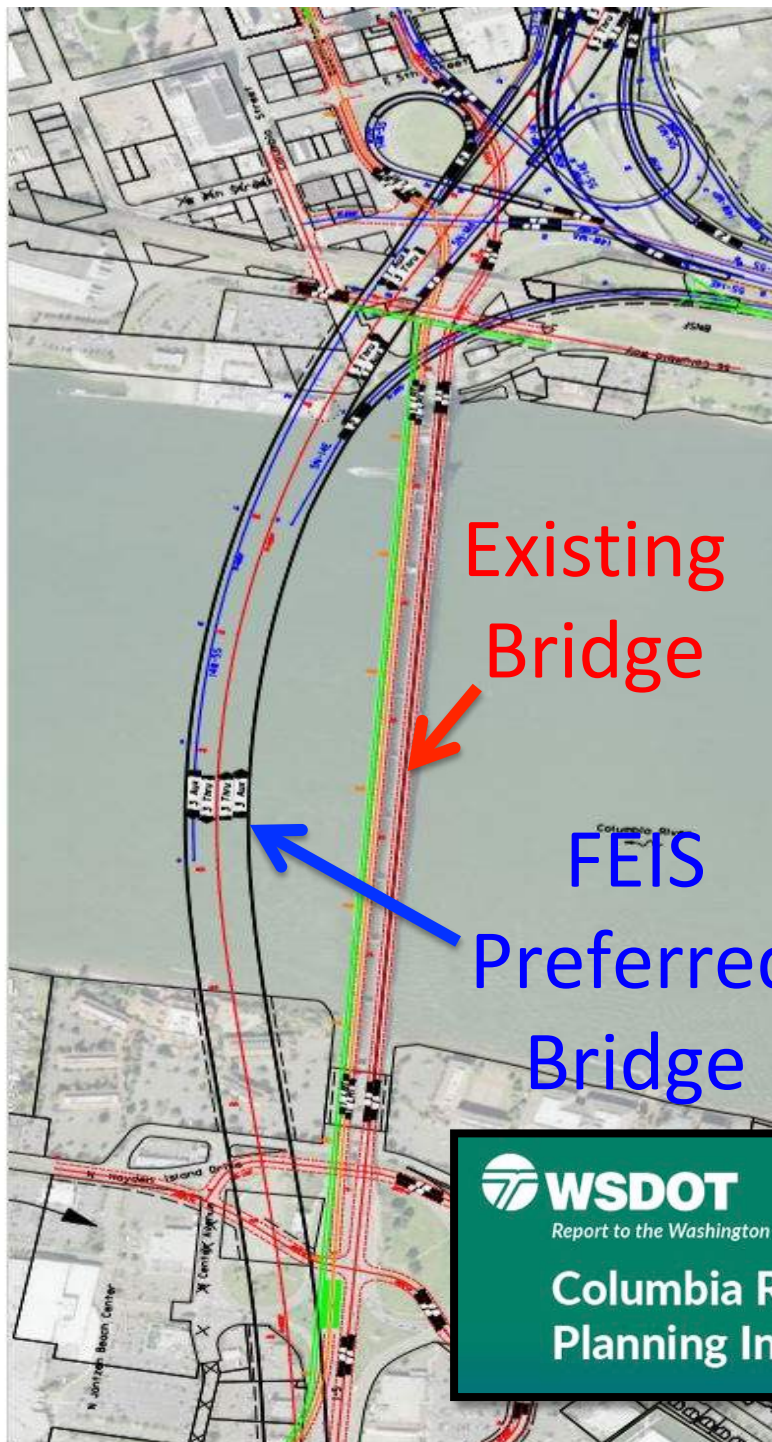
North









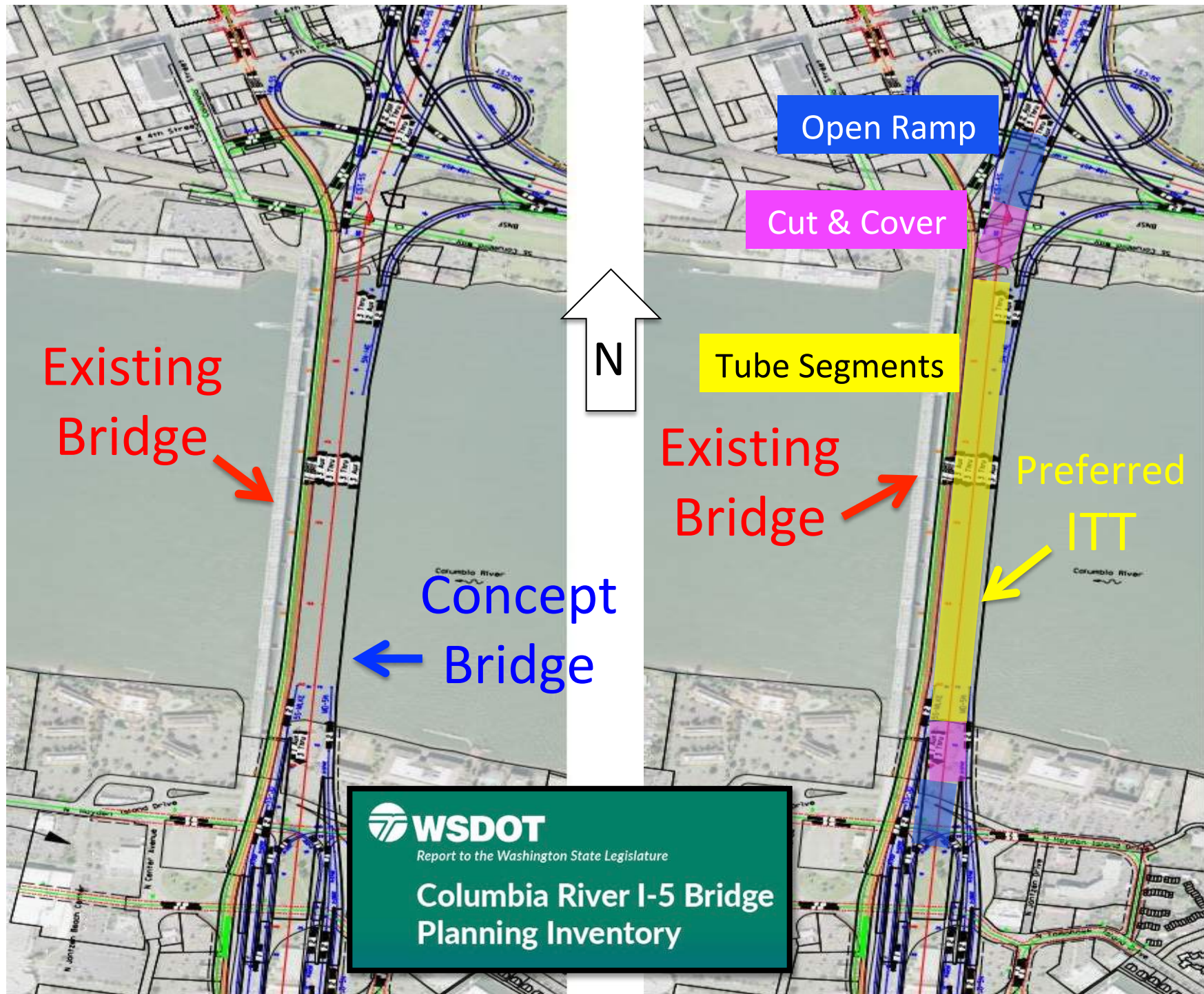


**WSDOT**

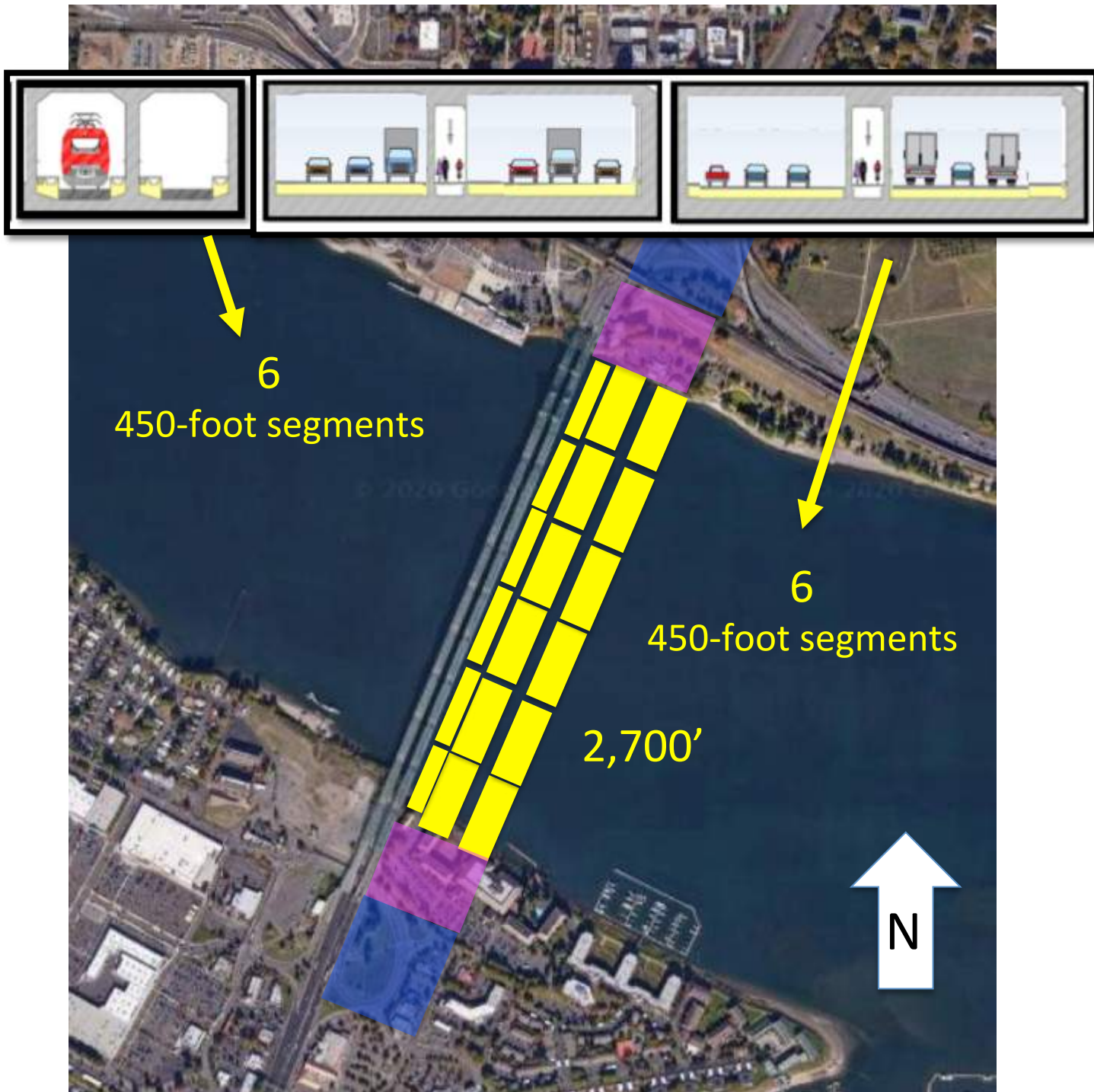
Report to the Washington State Legislature

## Columbia River I-5 Bridge Planning Inventory

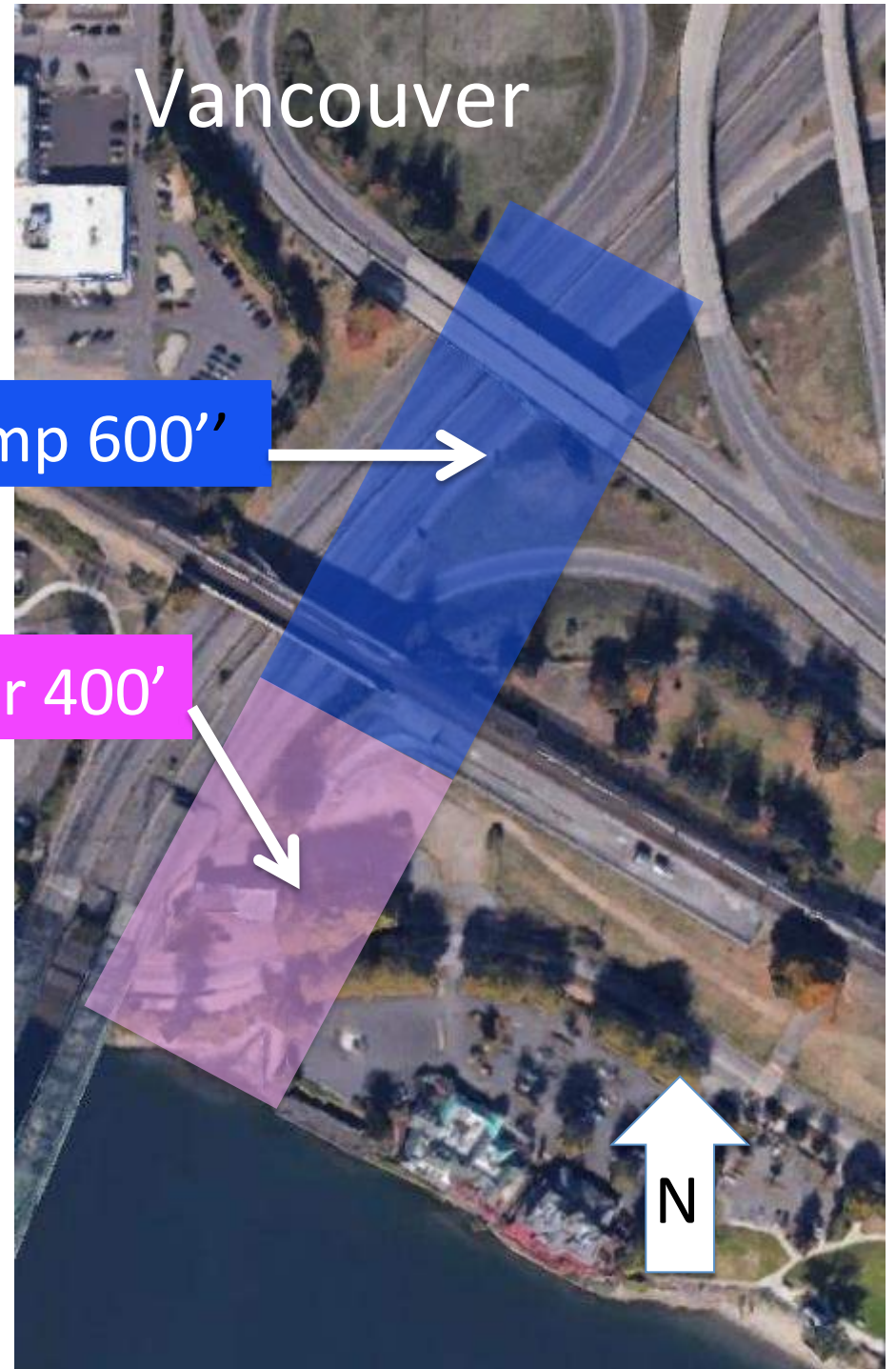
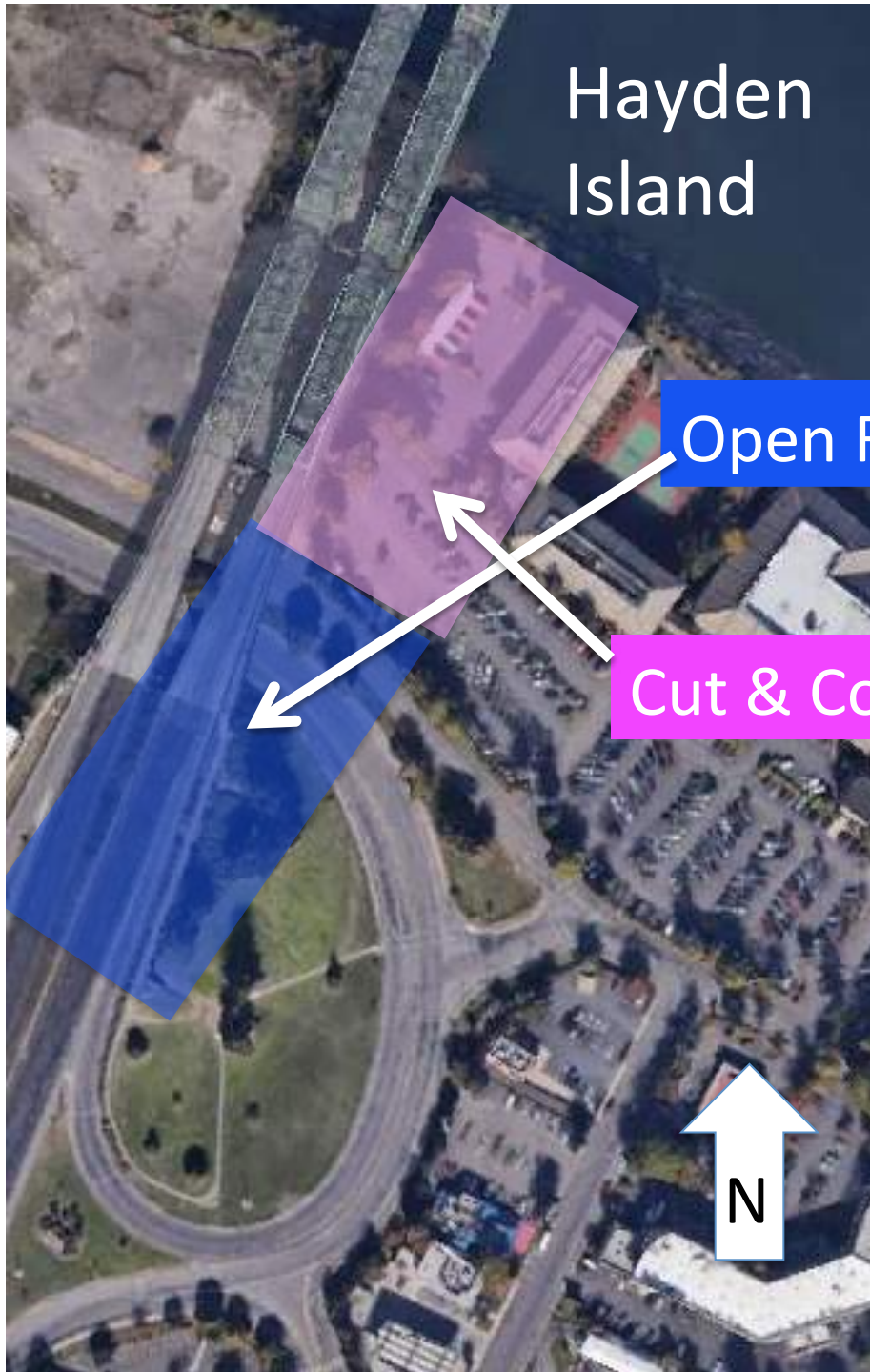













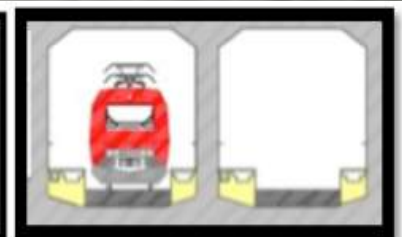
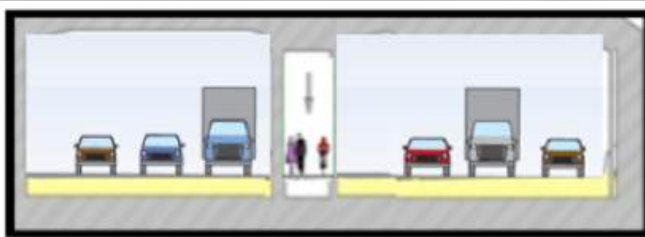




1. Columbia Immersed Tube Tunnel (ITT)

2. Advantages; Economic, Safety & Environmental

3. Worldwide Examples





An aerial photograph of a large bridge under construction over a wide river. The bridge features a complex steel truss structure with green-painted beams. Several construction cranes and support towers are visible, indicating ongoing work. The river is a muddy brown color, and the sky is overcast.

## Economic

Cost & Schedule

Local Labor & Materials

Life Cycle Cost 120 to 150 years

## Safety

Earthquake Resistance

Protection from wind, rain, snow & ice

Less Grade

Bridge Clearance

Bridge Piers

Worker Safety during construction

## Environmental

Land Coverage

Greenhouse Gases

Noise

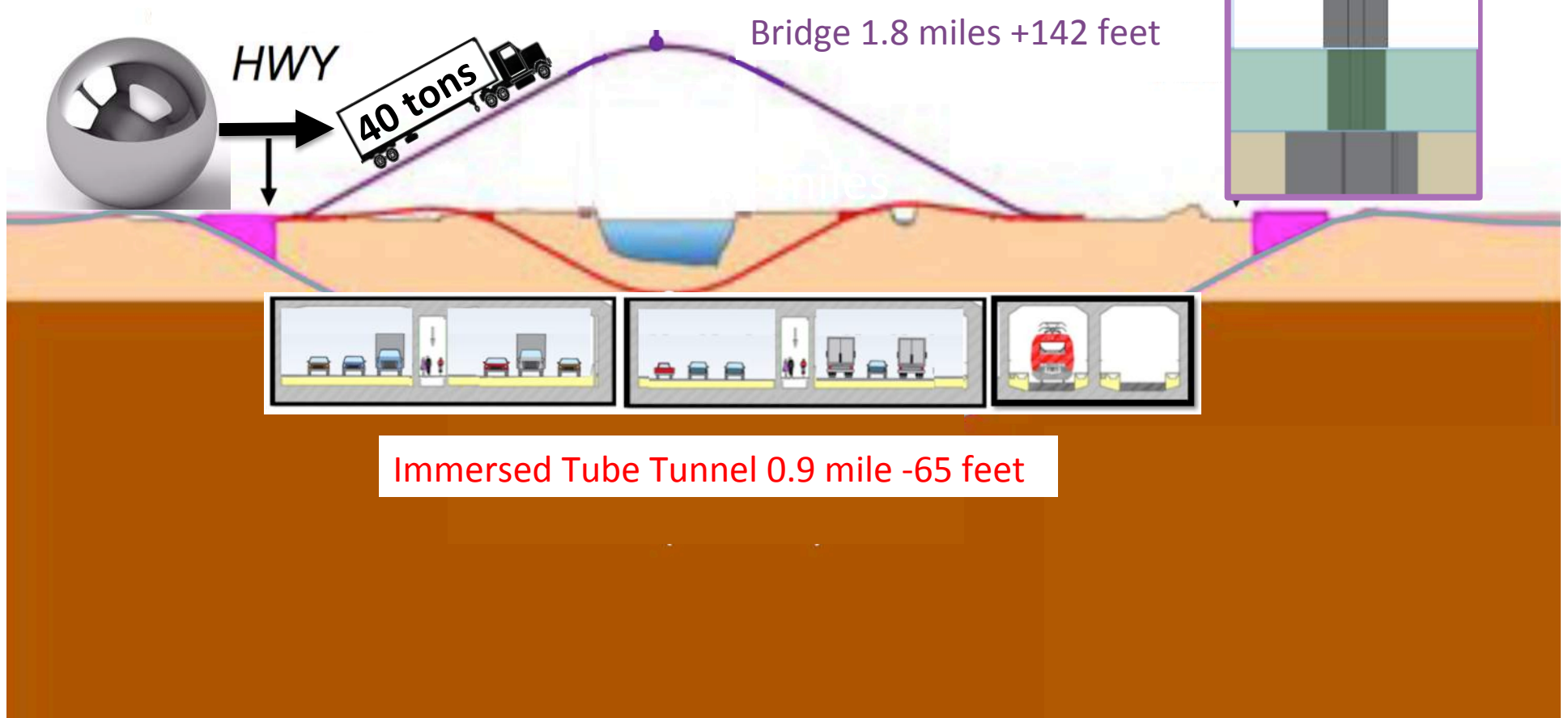
Visual Impact



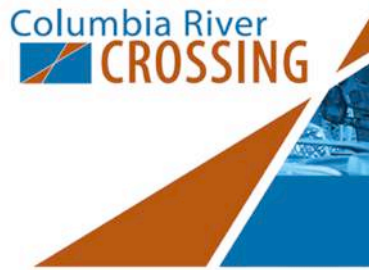
# Grade + Advantage

Immersed tubes can be placed immediately beneath the river allowing approach to be shorter and flatter

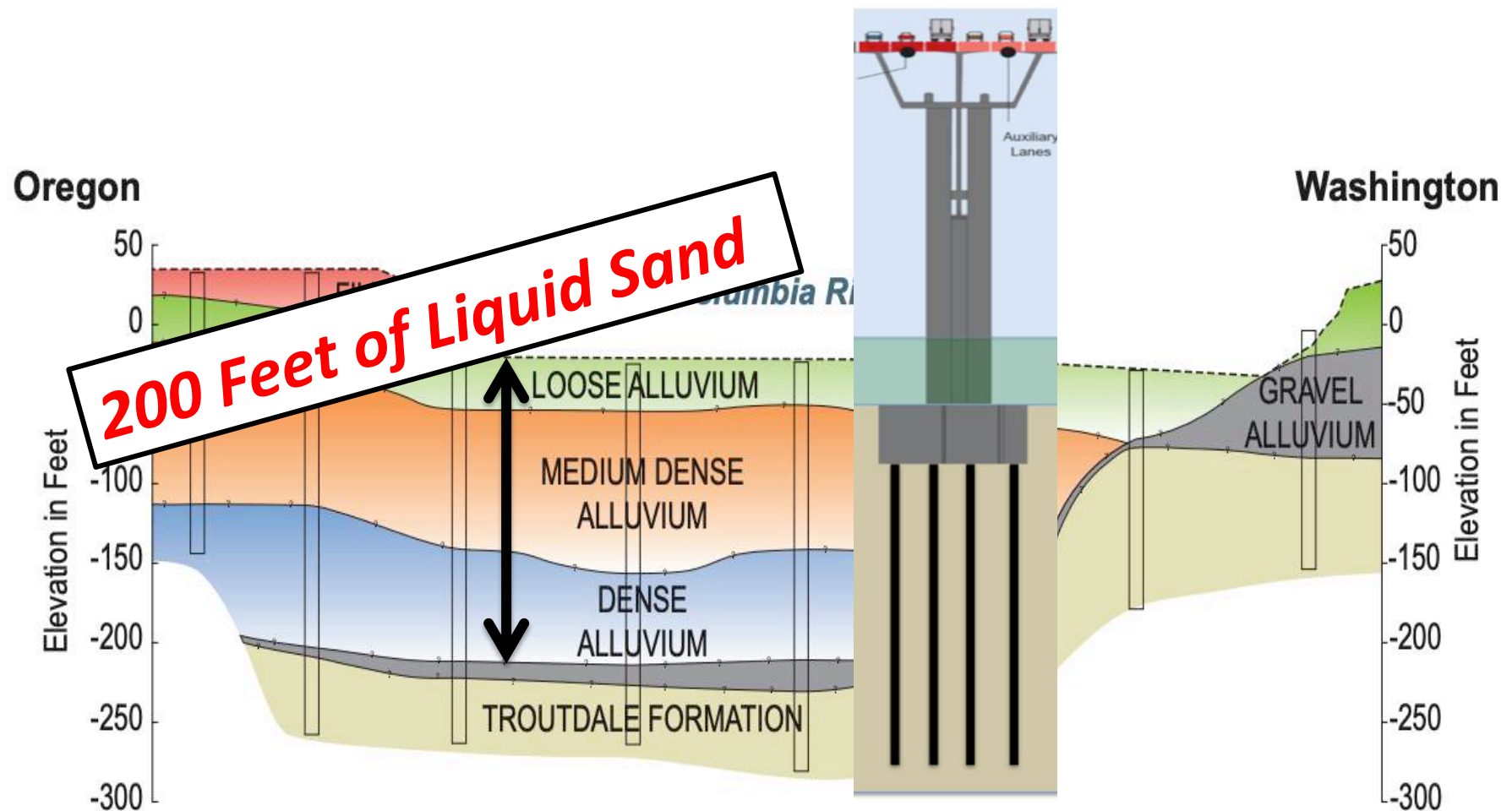
Initial downhill grade giving uphill momentum for trucks





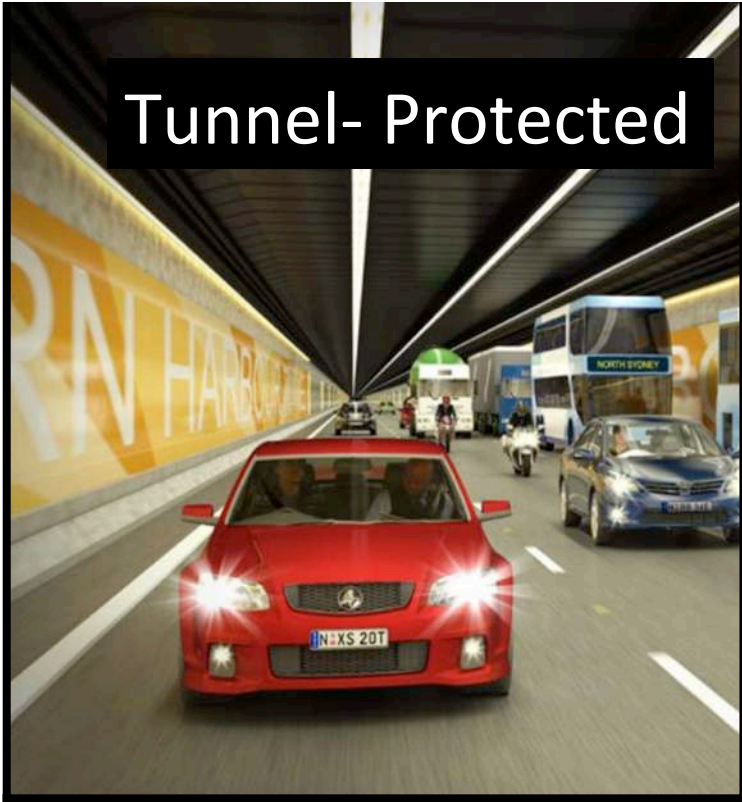


**EARTHQUAKE RISK:** The Interstate Bridge pilings sit in sandy river soils which could behave like liquid during an earthquake, causing the bridge to fail.





Tunnel- Protected



Bridge



*Fog*  
*Wind*  
*Rain*  
*Black Ice*







**Federal Aviation  
Administration**

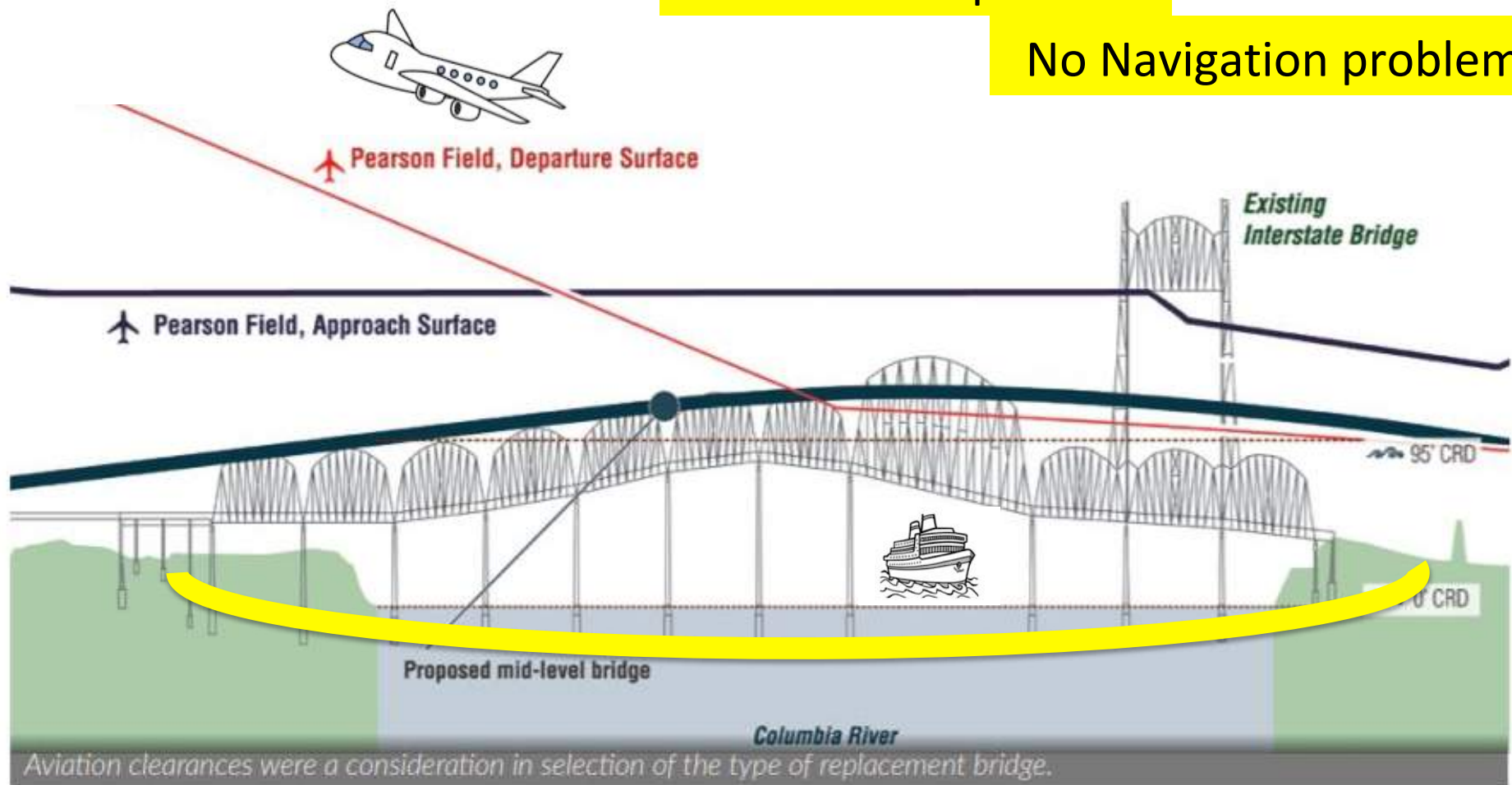
No Height problem



**US Army Corps  
of Engineers®**

No Clearance problem

No Navigation problem



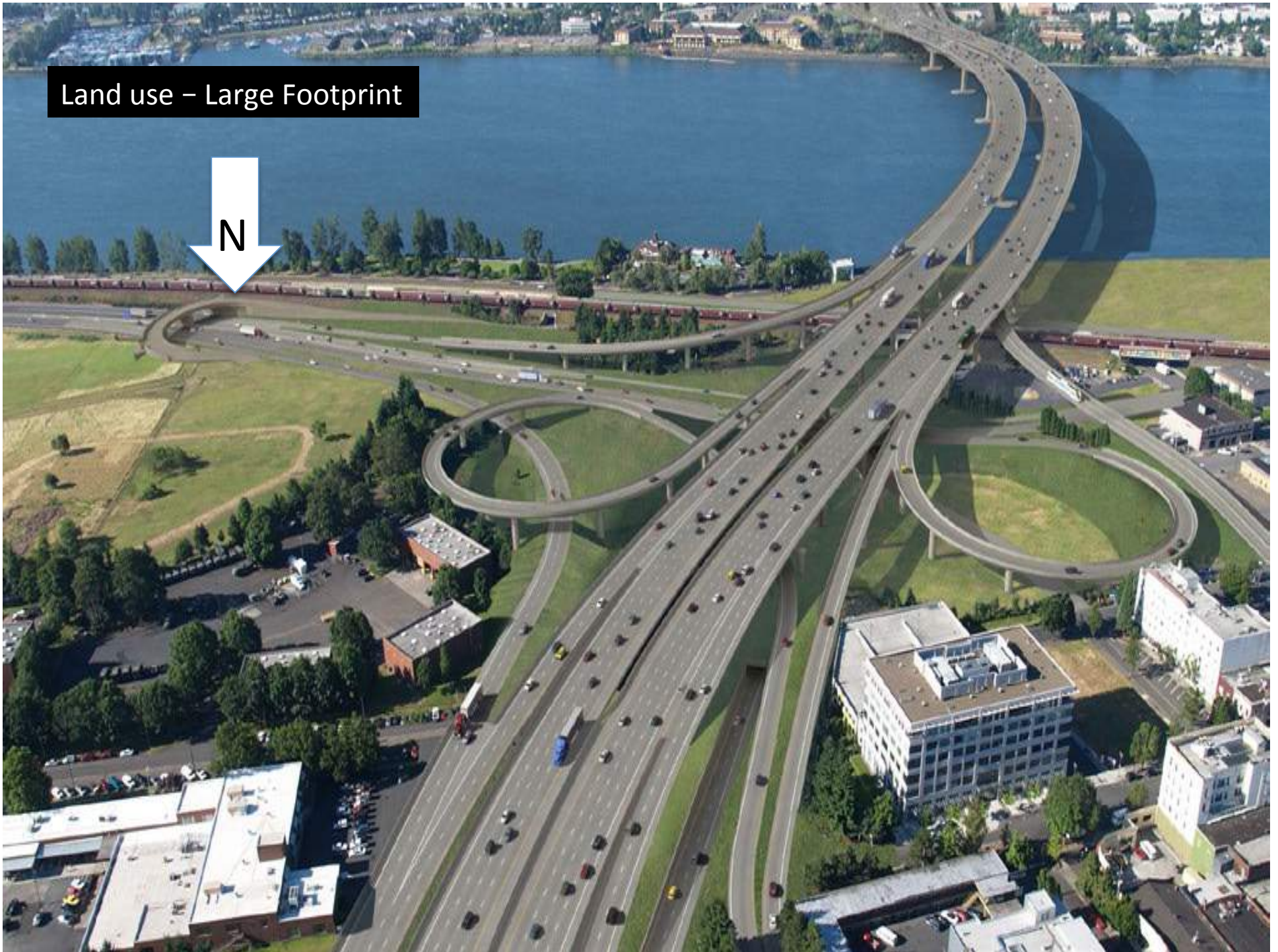


Land use – Large Footprint





Land use – Large Footprint





Land use – Large Footprint





Land use – Large Footprint






Visual & Sound Impact



ITT



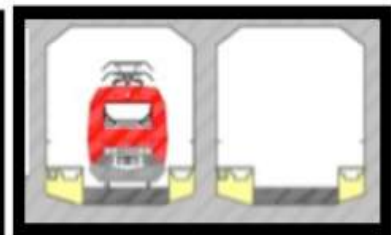
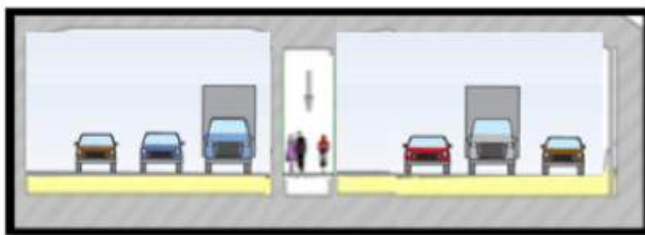




1. Columbia Immersed Tube Tunnel (ITT)

2. Advantages; Economic, Safety & Environmental

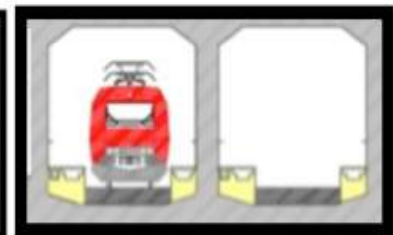
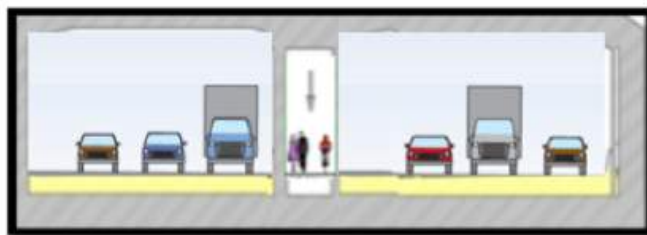
3. Worldwide Examples



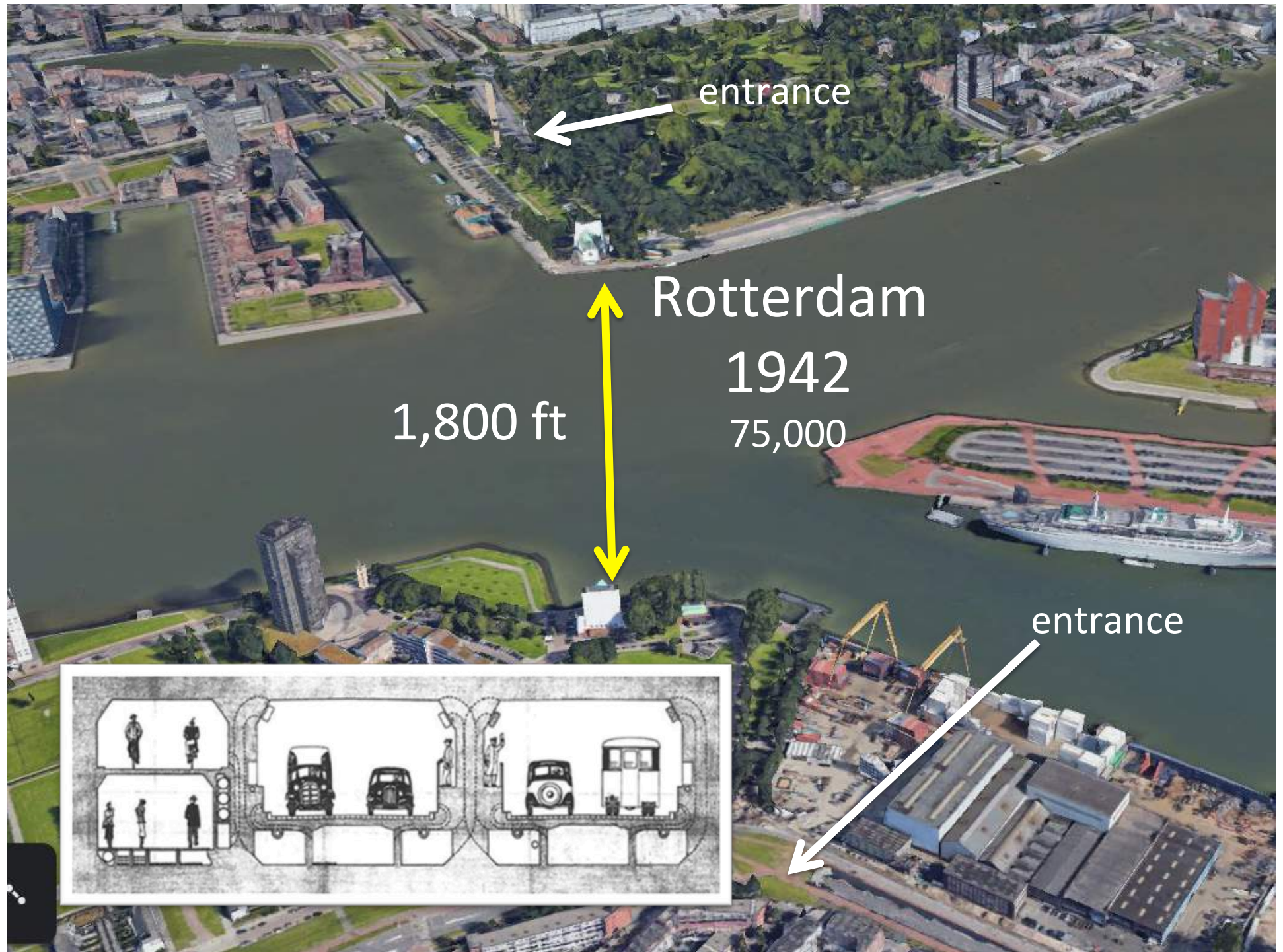




Rotterdam	1942
Vancouver, BC	1959
Osaka	1996
Hong Kong	1972
Sydney	1992
Denmark	1999
Norfolk, VA	2017
Germany	2020
Belgium	2020







entrance

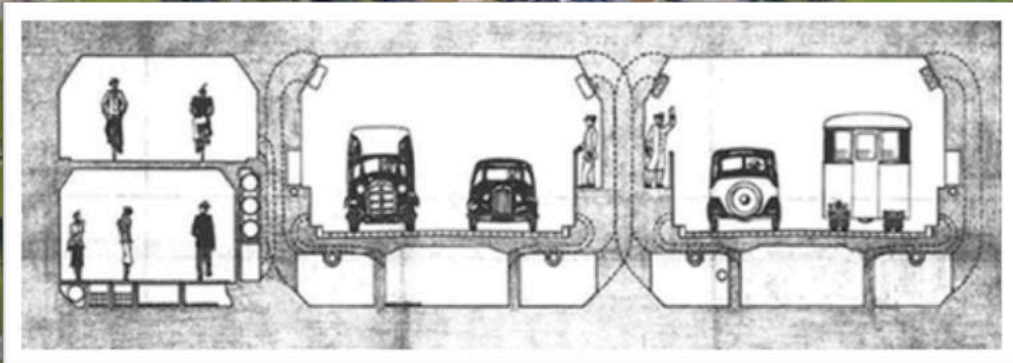
Rotterdam

1942

75,000

1,800 ft

entrance



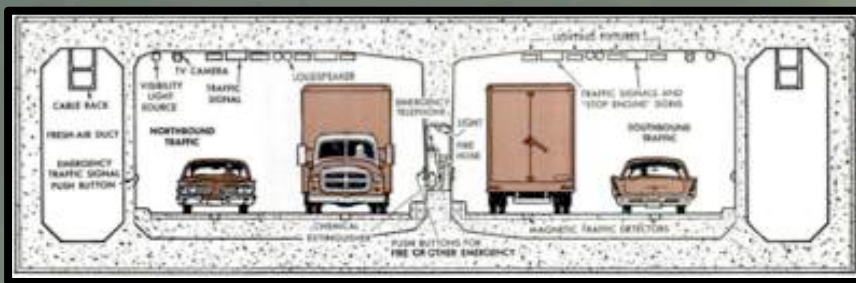


Fraser River

1959

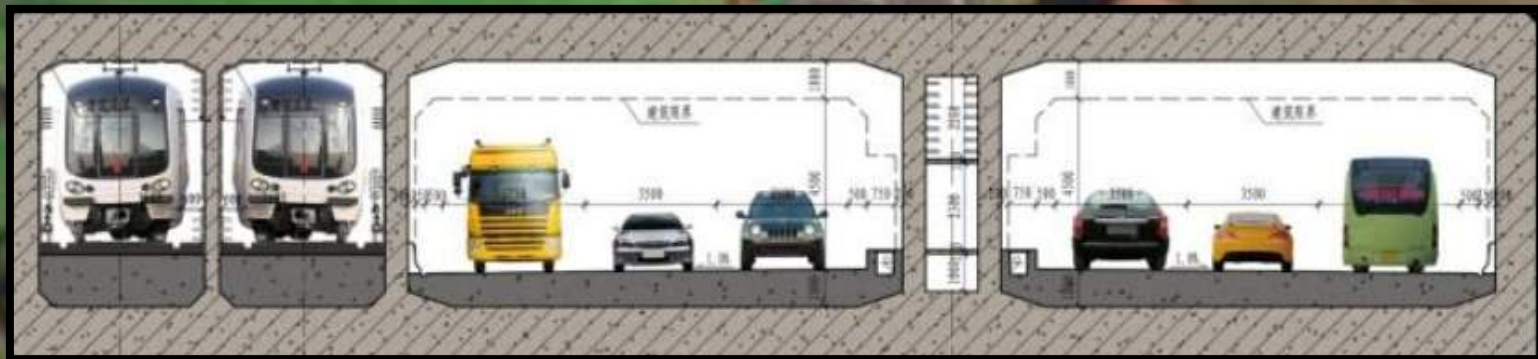
80,000

2,100 ft





# New George Massey Tunnel Vancouver BC





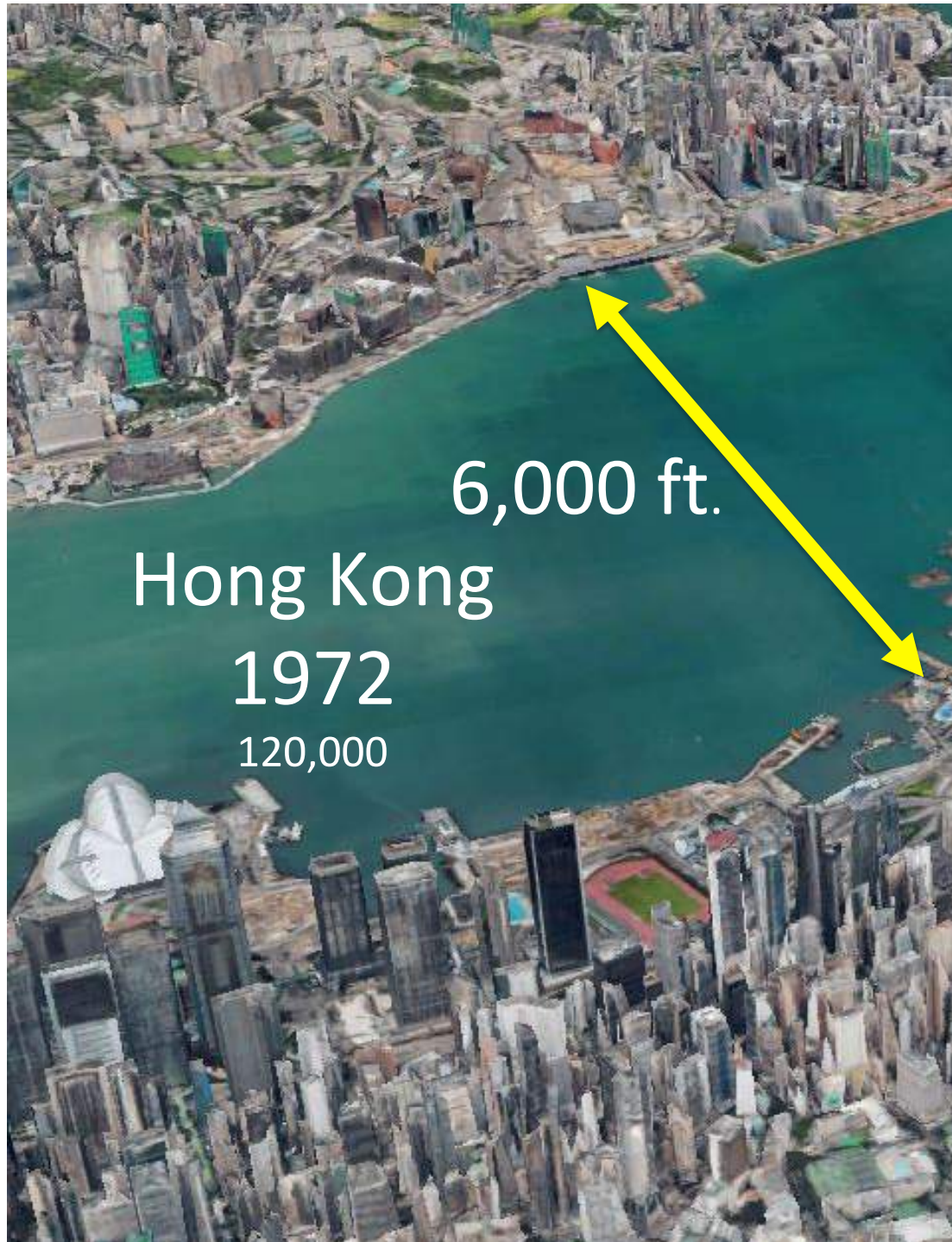


2,500 ft

Osaka  
1996

4 traffic  
2 rail





6,000 ft.

Hong Kong

1972

120,000





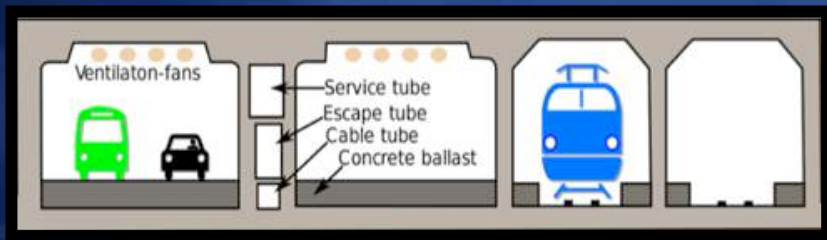


3,200 ft.

Sydney  
1992  
90,000



# Denmark to Sweden 1999



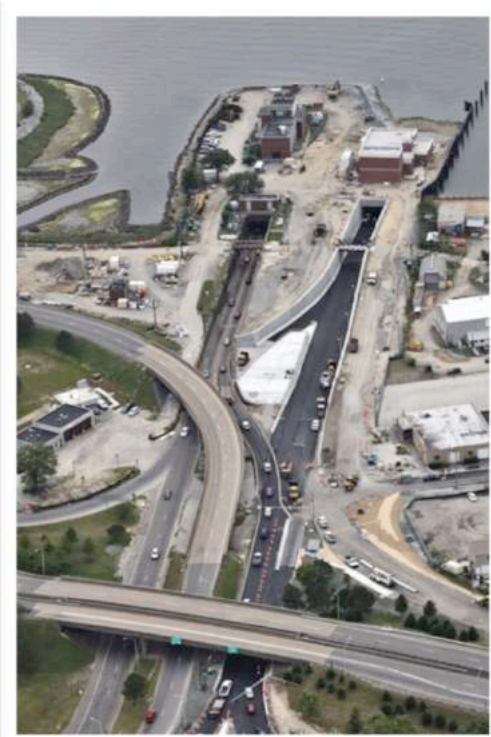
2.2 miles  
\$745 Million







Norfolk  
1952 & 2017  
50,000







5,600 ft.

Planned  
Fehmarn Sound ITT  
Germany

**\$785\* million**

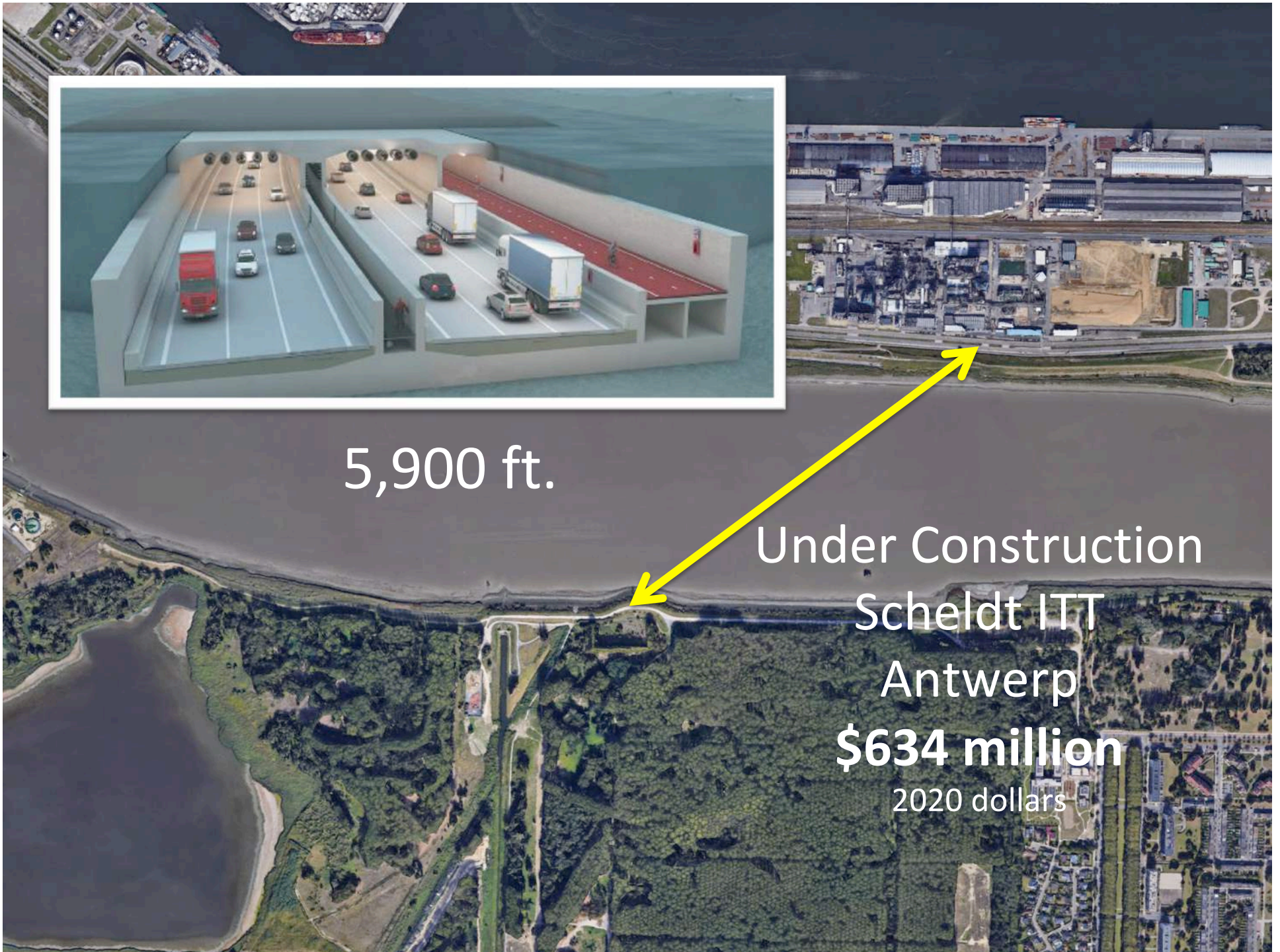
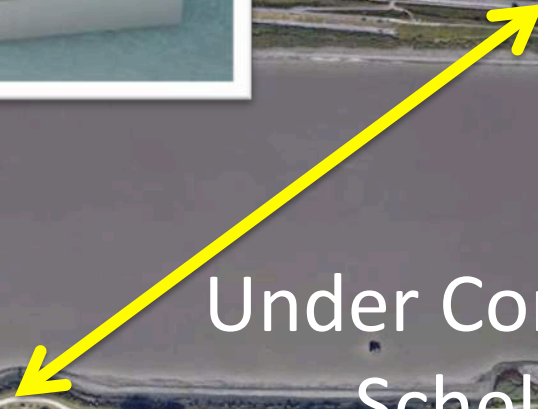
\* 2020 dollars est.





5,900 ft.

Under Construction  
Scheldt ITT  
Antwerp  
**\$634 million**  
2020 dollars







MS, BS in Civil Engineering  
Professional Engineer in 10 States  
Co-Founder & President of INCA Engineers

Transportation Commissioner- WSTC

US Commissioner-International Navigation Association (PIANC)

Past and Current Board Member of SAME, CECW, NWC, BDA, BCC

Worked on various L&D on Columbia, Ohio & Mississippi River Systems

JV Board Member for the D/B Panama Canal Project

Won ACEC Highest award in 2010 for IHNC Project



# Thank You



**TRUSS** **ME**  
**I AM**  
**CIVIL** **ENGINEER**